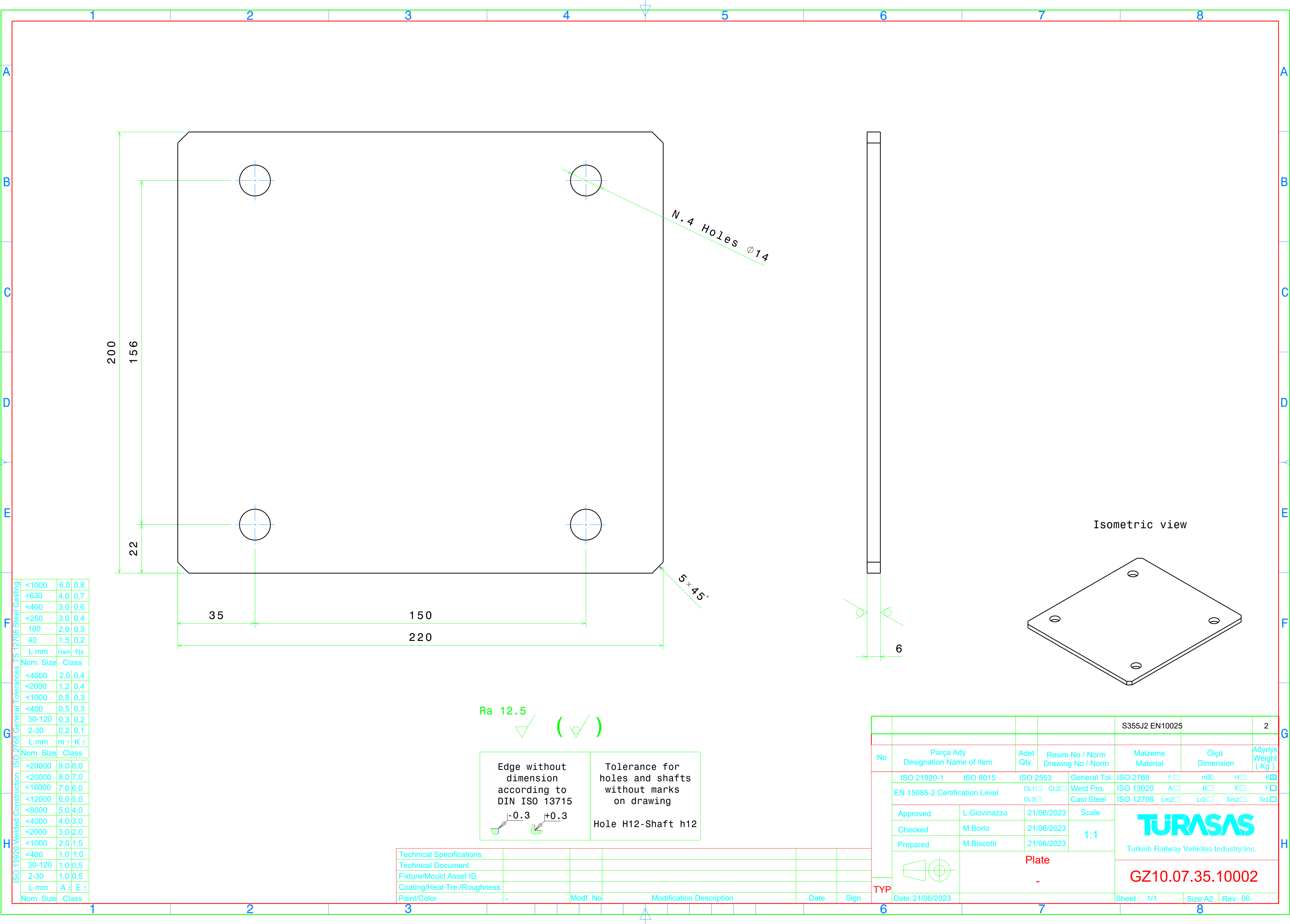


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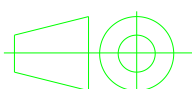


ISO 13920 Welded Construction		
<1000	6,0	0,8
<630	4,0	0,7
<400	3,0	0,6
<250	3,0	0,4
100	2,0	0,3
40	1,5	0,2
L mm	Ham	Ypl.
Nom. Size	Class	
<4000	2,0	0,4
<2000	1,2	0,4
<1000	0,8	0,3
<400	0,5	0,3
30-120	0,3	0,2
2-30	0,2	0,1
L mm	m ±	K ±
Nom. Size	Class	
>20000	9,0	8,0
<20000	8,0	7,0
<16000	7,0	6,0
<12000	6,0	5,0
<8000	5,0	4,0
<4000	4,0	3,0
<2000	3,0	2,0
<1000	2,0	1,5
<400	1,0	1,0
30-120	1,0	0,5
2-30	1,0	0,5
L mm	A ±	E ±
Nom. Size	Class	

Ra 12.5
(✓)

Edge without dimension according to DIN ISO 13715 -0.3 +0.3	Tolerance for holes and shafts without marks on drawing Hole H12-Shaft h12
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Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color	-	Mod. No	Modification Description	Date	Sign

				S355J2 EN10025				2
No	Parça Adý Designation Name of Item		Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension		Aðýrlyk Weight (Kg)
TYP	ISO 21920-1 ISO 8015		ISO 2553		General Tol.	ISO 2768	f <input type="checkbox"/> mX <input type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>		
			Cast Steel		ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>		
	Approved	L.Giovinazzo	21/06/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>			
	Checked	M.Borio	21/06/2023	1:1				
	Prepared	M.Biscotti	21/06/2023					
			Plate			GZ10.07.35.10002		
		-						
Date:21/06/2023					Sheet : 1/1	Size:A2	Rev: 00	